

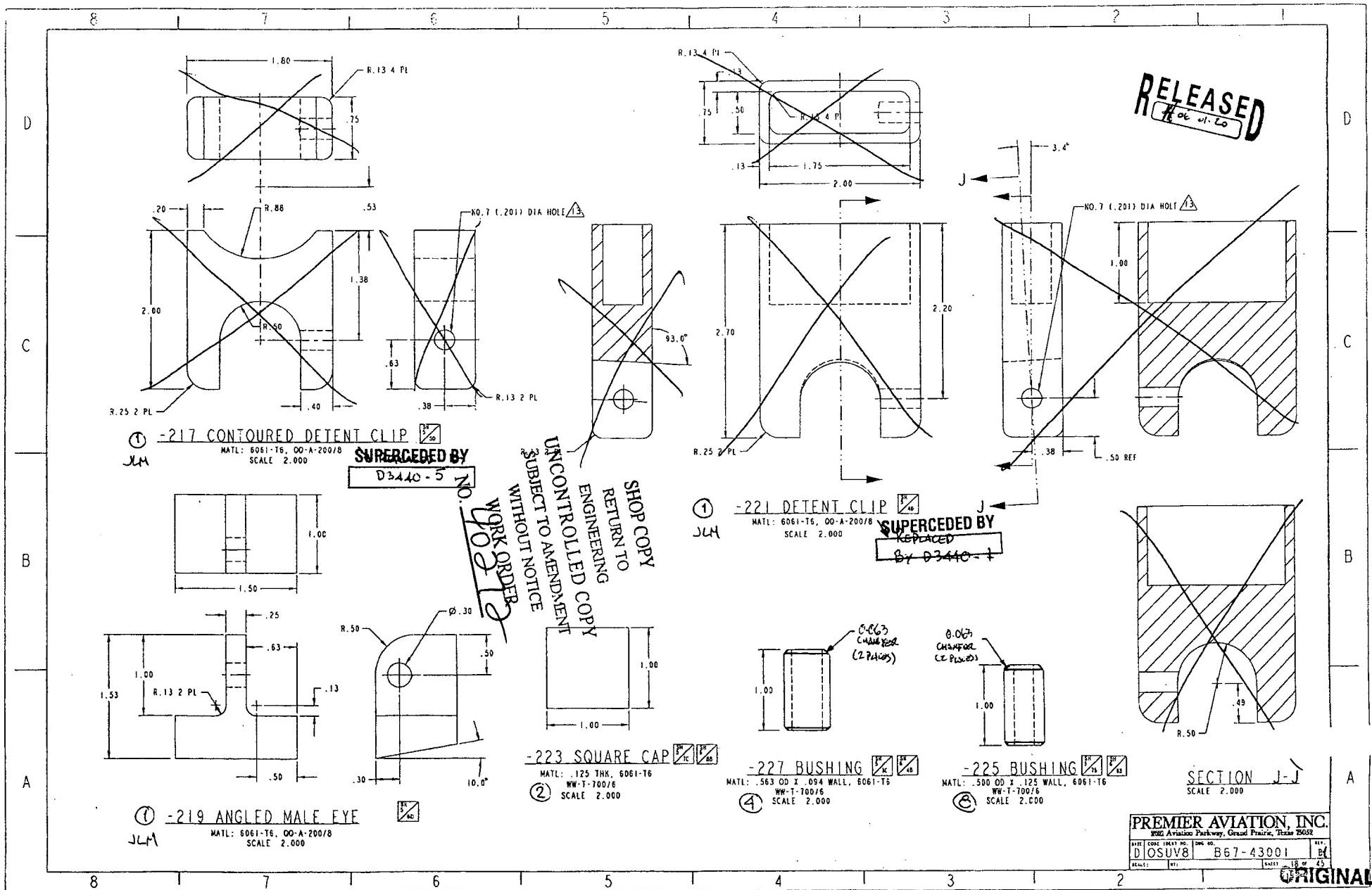
DART AEROSPACE LTD	Work Order:	40272
Description: Bushings	Part Number:	PB6743001225
Inspection Dwg:	Rev: B1	Page 1 of 1

# **FIRST ARTICLE INSPECTION CHECKLIST**

## X First Article      Prototype

<b>Measured by:</b>	<b>Audited by:</b>	<b>Prototype Approval:</b>
<b>Date:</b> 08/07/07	<b>Date:</b> 08/07/07	<b>Date:</b> N/A

<b>Rev</b>	<b>Date</b>	<b>Change</b>	<b>Revised by</b>	<b>Approved</b>
A		New Issue	KJ/JLM	



PREMIER AVIATION, INC.  
1000 Aviation Parkway, Grand Prairie, Texas 75052  
DATE CODE: 10/01 NO. 1000 NO.  
D10SUV8 B67-43001

18 of 45  
ORIGINAL

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 7/4/2008 12:48:18 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 40272

Part Number: PB6743001225

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



(40)



08/07/10 JJ

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-07-08

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 7/4/2008 12:48:18 PM  
 User: Kim Johnston

## Process Sheet

Customer	CU-DAR001 Dart Helicopters Services		Drawing Name	BUSHING		
Job Number	40272					
Estimate Number	13454					
P.O. Number			Part Number	PB6743001225		
This Issue	7/4/2008	S.O. No.	Drawing Number	B6743001 P.18		
Prsht Rev.	NC		Project Number	N/A		
First Issue	7/4/2008	Type	Drawing Revision	B1		
Previous Run			Material			
Written By			Due Date	7/11/2008	Qty:	40
Checked & Approved By	<u>7/08 07.07</u>		Um:	Each		
Comment	Est Rev:A 08-06-26 new issue EC verified by:DD					

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6R0500	6061-T6 Round Bar .500"
Comment: Qty.: 0.1050 f(s)/Unit Total : 4.2000 f(s) 6061T6 round bar .500" BATCH: <u>M6061T6</u> <u>MMF 08/07/07</u>		
2.0	HARDINGE	HARDINGE CNC LATHE SMALL
Comment: 1-TURN AS PER FOLIO FA566 & DWG B67-43001 FOLIO REV: _____ DWG REV: <u>B1</u>		
2-DEBURR AS REQUIRED <u>qnl/mmj 08/07/07</u>		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
<u>qnl/mmj 08/07/07</u>		
Comment: INSPECT PARTS AS THEY COME OFF MACHINE		
4.0	QC8	SECOND CHECK
<u>J-F 08/07/08</u> <u>40</u>		
5.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>PAC E.</u> <u>AS 08/07/08 XUC</u>		

DART AEROSPACE LTD	Work Order:	4027)
Description: Bushing	Part Number:	PRB6743001245
Inspection Dwg:	Rev: B	Page 1 of 1

# **FIRST ARTICLE INSPECTION CHECKLIST**

## X First Article      Prototype

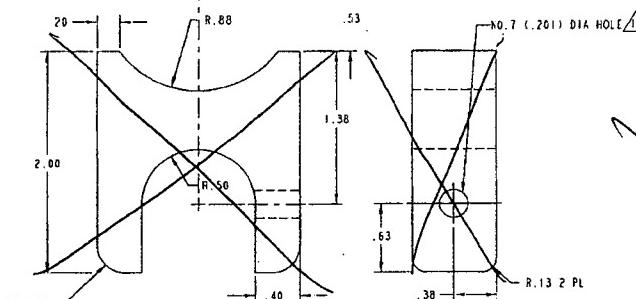
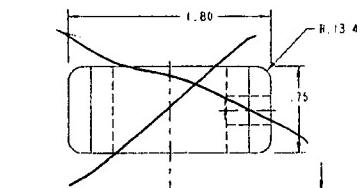
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<b>Date:</b> 08/07/05	<b>Date:</b> 08/07/05	<b>Date:</b> ✓

<b>Rev</b>	<b>Date</b>	<b>Change</b>	<b>Revised by</b>	<b>Approved</b>
A		New Issue	KJ/JLM	

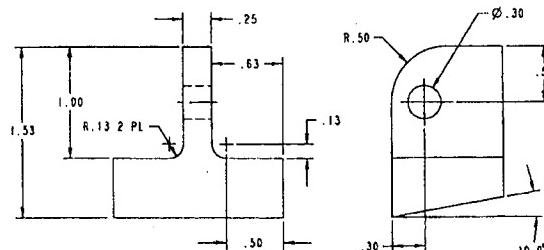
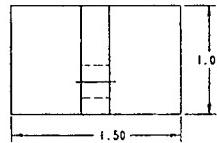
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RETURN TO  
ENGINEERING

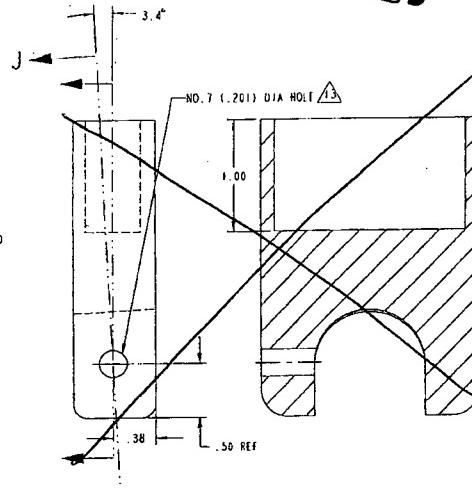
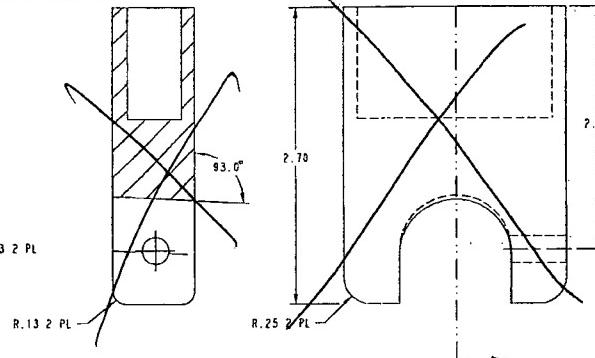
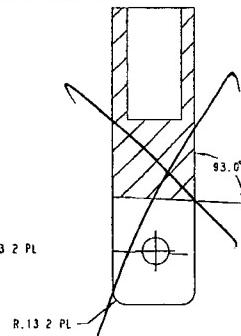
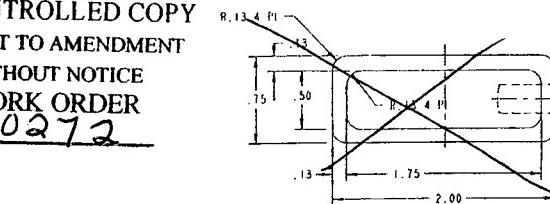
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 40272



① -217 CONTOURED DETENT CLIP   
JLM SUPERCEDED BY  
MATL: 6061-T6, 00-A-200/8  
SCALE 2.000  
D3440-5



① -219 ANGLED MALE EYE   
JLM  
MATL: 6061-T6, 00-A-200/8  
SCALE 2.000

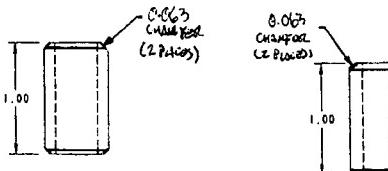


① -221 DETENT CLIP   
JLM SUPERCEDED BY  
MATL: 6061-T6, 00-A-200/8  
SCALE 2.000  
REPLACED  
BY D3440-1



-223 SQUARE CAP

MATL: .125 THK, 6061-T6  
WW-T-700/6  
② SCALE 2.000



-227 BUSHING

MATL: .563 OD X .094 WALL, 6061-T6  
WW-T-700/6  
④ SCALE 2.000

-225 BUSHING

MATL: .500 OD X .125 WALL, 6061-T6  
WW-T-700/6  
⑥ SCALE 2.000

SECTION J-J  
SCALE 2.000

PREMIER AVIATION, INC.  
100 Aviation Parkway, Grand Prairie, Texas 75090  
MFG. COST REVIEW: 06/01/01  
DIOSUV8 B67-43001  
RELEASER: 06/01/01  
DATE: 06/01/01  
RELEASER: B67-43001  
DATE: 06/01/01

ORIGINAL

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 04/07/2008 10:24:03 AM  
User: Melanie Fauteux

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 40272

Part Number: PB6743001225

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE

(40)



08/07/10 JG

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 08-07-10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Two Wk with same Job number today made Dart Aerospace Ltd.

Date: Friday, 04/07/2008 10:24:03 AM  
User: Melanie Fauteux

Process Sheet

ASAP

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: BUSHING		
Job Number	: 40272			Part Number	: PB6743001225		
Estimate Number	: 13454			Drawing Number	: B6743001 P.18		
P.O. Number	:			Project Number	: N/A		
This Issue	: 04/07/2008	S.O. No.	:	Drawing Revision	: B1		
Prsht Rev.	: NC			Material	:		
First Issue	: / /	Type	: SMALL /MED FAB	Due Date	: 11/07/2008		
Previous Run	:			Qty:	40	Um:	Each
Written By	:						
Checked & Approved By	: MF 08-07-04						
Comment	: Est Rev:A 08-06-26 new issue EC verified by:DD						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6R0500	6061-T6 Round Bar .500" <i>Grv 08.07.04 This batch m6061T6R0500W120</i>
<b>Comment:</b> Qty.: 0.1050 f(s)/Unit Total : 4.2000 f(s) 6061T6 round bar .500" BATCH: <i>MF 08/07/04</i>		
2.0	HARDINGE	HARDINGE CNC LATHE SMALL
<b>Comment:</b> 1-TURN AS PER FOLIO FA566 & DWG B67-43001 FOLIO REV: <i>BL</i> DWG REV: <i>BL</i>		
2-DEBURR AS REQUIRED <i>MF 08/07/05</i>		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE <i>Grv</i>
<b>Comment:</b> INSPECT PARTS AS THEY COME OFF MACHINE <i>MF 08/07/05</i>		
4.0	QC8	SECOND CHECK
<b>Comment:</b> SECOND CHECK <i>S 08/07/02 +40 axles</i>		
5.0	PACKAGING 1	PACKAGING RESOURCE #1
<b>Comment:</b> PACKAGING RESOURCE #1 Identify and Stock Location: <i>B1 E.</i> <i>MF 08-07-09</i>		